

2321

HSS DIN 352/2181 Perfil completo / Profil complet / Non serial form

M-MF
DIN 13



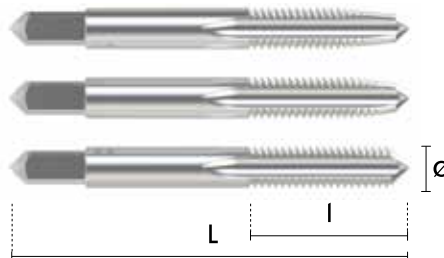
Tol.
6H

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
•									•	•							

Vc (m/min). • Optima / Optimun ○ Alternativo / Alternative

Macho 3°
Taraud 3°
Tap 3°
Gewindebohrer 3°

$$PVP = \epsilon/3 < \begin{matrix} M (\epsilon/3) \\ MF (\epsilon/2) \end{matrix}$$



Ø	P	Nº	L mm	I mm	mm	d mm	Ø	P	Nº	L mm	I mm	mm	d mm
M2,0	0,40	3	36	8	2,10	2,8	M12,0	1,25	3	70	22	7,00	9,0
M2,5	0,45	3	40	9	2,10	2,8	M12,0	1,50	3	70	22	7,00	9,0
M3,0	0,50	3	40	11	2,70	3,5	M12,0	1,75	3	75	28	7,00	9,0
M4,0	0,70	3	45	13	3,40	4,5	M14,0	1,25	3	70	22	9,00	11,0
M5,0	0,80	3	50	16	4,90	6,0	M14,0	2,00	3	80	30	9,00	11,0
M6,0	1,00	3	56	19	4,90	6,0	M16,0	2,00	3	80	32	9,00	12,0
M7,0	1,00	3	56	19	4,90	6,0	M18,0	1,50	3	80	22	11,00	14,0
M8,0	1,00	3	63	22	4,90	6,0	M18,0	2,50	3	95	34	11,00	14,0
M8,0	1,25	3	63	22	4,90	6,0	M20,0	2,00	3	80	22	12,00	16,0
M9,0	1,00	3	63	22	5,50	7,0	M20,0	2,50	3	95	34	12,00	16,0
M9,0	1,25	3	63	22	5,50	7,0	M22,0	2,50	3	100	34	14,50	18,0
M10,0	1,25	3	70	24	5,50	7,0	M24,0	1,50	3	90	22	14,50	18,0
M10,0	1,50	3	70	24	5,50	7,0	M24,0	3,00	3	110	38	14,50	18,0
M11,0	1,50	3	70	24	6,20	8,0	M27,0	3,00	3	110	38	16,00	20,0
M12,0	1,00	3	70	22	7,00	9,0	M30,0	3,50	3	125	45	18,00	22,0

*Hasta fin de existencias / Jusqu'à épuisement des stocks / Until end of stock